

Engine Torque Recommendations

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Engine Torque Recommendations

Crankcase nuts	Crankcase 12mm nuts	25 ft/lbs
Crankcase 8mm nuts	15 ft/lbs	
Cylinder head nuts	Stock 8mm studs	18 ft/lbs
Chromoly 8mm studs.	23 ft/lbs 10m studs	
		25 ft/lbs
Connecting Rod Bolts	Stock T-1	25
ft/lbs UniTech.	29 ft/lbs Uni	
Tech HD w/ARP 3/8" bolts	45 ft/lbs CB H-Beam/ARP Bolts	
		29 ft/lbs (consult with other mfgs)
Generator Pulley.		
		40 ft/lbs Spark Plug.
		25 ft/lbs Oil Drain Plug
	25	
ft/lbs Rocker Arm Shaft Nut	22 ft/lbs Clutch Pressure	
Plate	22 ft/lbs Stock Gland Nut.	
		
	250 ft/lbs Racing Gland Nut.	350
ft/lbs		